

ZHANJIANG CHENMING PAPER MILL - PM4

EUCA C1S Folding Box Board

GSM		250	300	350	400
Basis Weight	g/m ²	250±3%	300±3%	350±3%	400±3%
Caliper	um	340±10	420±10	490±10	550±10
Stiffness Taber (MD / CD)	mN. m	≥8.0/4.2	≥14.0/7.0	≥22.0/10.5	≥30.0/14.5
Roughness	um	≤1.2			
Folding Endurance	time	≥30			
Moisture	%	7.7-8.3	8.0-8.6		
Gloss 75°	%	≥48			
Ink absorption	%	18-23			
ISO Brightness	%	Front 91±1.5 back 91±1.5			
Surface Printing Intensity	m/s	Front≥2.2/ back≥1.2			
Internal Bond Strength	J/m ²	≥150			
客户如对以上指标有特殊要求，可根据“产品结构调整通知书”执行客户的要求。					